

# Daily Washdown & Sanitation Checklist

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## WR Integrated Packaging

### Pre-Wash Preparation

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- Lockout/Tagout (LOTO):** Verify all energy sources (electrical, pneumatic, hydraulic) are isolated and locked out.
- Cover Sensitive Components:** Ensure all HMIs, motors, and sensors not rated for direct spray are properly covered.
- Remove Debris:** Manually remove large debris, packaging materials, and product waste from the line.

### Washdown Procedure

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- Pre-Rinse:** Rinse all surfaces with warm water (120°F - 140°F) to remove visible soil.
- Detergent Application:** Apply approved foaming detergent to all surfaces, working from bottom to top.
- Scrub:** Manually scrub areas with heavy buildup using non-abrasive pads.
- Post-Rinse:** Rinse all detergent from top to bottom with potable water.
- Inspect:** Visually inspect all surfaces for remaining soil or residue. Re-clean if necessary.

### Post-Wash & Sanitize

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- Sanitize:** Apply approved sanitizer to all food-contact surfaces. Do not rinse (unless required by chemical manufacturer).
- Dry:** Allow surfaces to air dry or use compressed air (if approved) to remove standing water.

- Re-Assemble:** Remove covers, re-install guards, and return line to operating configuration.
  - Pre-Op Inspection:** Verify all safety guards are in place and e-stops are functional before removing LOTO.
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*For support or parts, call WR Integrated: 1 (855) 599-8264*